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Lancaster, PA 17605-0127

Phone: 800-233-0289
FAX: 800-253-0805

PAGE _____ of _____

ORDERED BY _____ ORDER DATE _____

CO. NAME _____

ADDRESS _____

ADDRESS _____

CITY _____ STATE _____ ZIP _____

PHONE # _____ FAX # _____

E-mail _____

P.O.# _____ JOB # _____

CUSTOM PROFILE MATCH REQUEST FORM

PLEASE READ KEYSTONE'S CUSTOM PROFILE MATCHING PROCESS BEFORE SENDING A CUSTOM PROFILE MATCH REQUEST

PROVIDED SAMPLE INFORMATION

Construction Type:

- ☐ Cope & Stick ☐ Haunched*
☐ Mitred ☐ Slab

*Applies to Framing Beads up to 1/2" wide. Beads over 1/2" will need to be Cope & Stick or Mitred

Wood Species: _____

Stile Width: _____

Rail Width: _____

Item Being Matched:

- ☐ Door ☐ Drawer Front
☐ Moulding
☐ Other _____

Check any of the following that you would be ordering with the matched profile:

- ☐ Multi-Panel Doors
☐ Mullion Doors
☐ Frame Only Doors
☐ Arched Rails
☐ Matching Drawer Fronts
☐ Applied Moulding

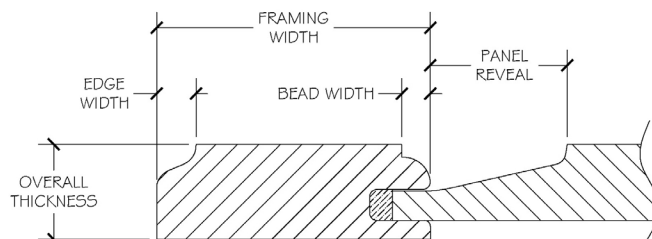
☐ Match Color Also - Separate Color Match Form Required

MATCH FROM DETAIL OF: (select one)

- ☐ Physical Sample ☐ Dimensioned Drawing
☐ Customer Supplied Photo

ATTRIBUTES TO MATCH	Closest Match	Exact Match
Framing Bead	<input type="checkbox"/>	<input type="checkbox"/>
Panel	<input type="checkbox"/>	<input type="checkbox"/>
Lip/Edge	<input type="checkbox"/>	<input type="checkbox"/>
Applied Moulding (if applicable)	<input type="checkbox"/>	<input type="checkbox"/>

If you are sending a Physical Sample or Dimensioned Drawing, disregard the section below.



Overall Thickness: _____

Bead Width: _____

Edge Width: _____

Panel Reveal: _____

I have read and agree to Keystone Wood Specialties' attached Custom Profile Matching Process.

Signature _____ Date _____



Keystone's Custom Profile Matching Process

Keystone Wood Specialties can produce custom matches to existing profiles of cabinet doors, mouldings and other wood components. Please follow our Custom Profile Match Process outlined below and complete our Custom Profile Match order form to ensure the best results for your project.

Step 1: Identify the details you would like us to match

Identify, with the homeowner, what unique details they would like to have matched. In many cases, our extensive tooling library will contain a profile similar to the one requested. If no similar profile exists in our tooling library, we will then move to the next step in the process.

Step 2: Provide an accurate representation of the profile you would like us to match.

If you provide either a drawing or a physical sample, we can provide an estimate of the cost for tooling (other variables such as multi-lites, matching drawer fronts, etc., can affect the number of custom knives and/or what machine the custom tool/knife would be for). Pictures generally allow us to find a similar profile, but in order to estimate the cost we will need either a drawing or a physical sample. If you approve the preliminary estimate, we will proceed with creating a CAD drawing and quoting the items you would like us to produce.

Step 3: Approve the order for production

Once you have confirmed all of the details of the profile and the order, sign the CAD drawing of the profile and approve the written order for production. At this point we will begin producing the items on the order, along with the custom tooling.

Step 4: We will produce and ship your order

We will produce your order with the custom profile and ship it as soon as it is completed. Orders that require custom tooling do have extended lead times due to the added time required to create the tooling, which is usually required in one of the first steps in the manufacturing process.

Frequently Asked Questions

1. How long do you keep custom cutters?

We continue to add custom cutters to our library.

2. Once you pay for a custom cutter will it always be available?

We guarantee that tooling is in stock for 5 years (from last order using that tooling). After 5 years there may be additional fees to regrind cutters or to order more.

3. If you create custom tooling, can I have the custom knives you created after the order is produced?

Our process and costs for custom cutters is for us to produce them for our machinery and keep them available for you. We do not sell any of our custom cutters.

continued on reverse



4. If you create a custom cutter, will you make this available to your other customers?

We reserve the right to use the cutters for other projects and/or make the cutters available as a standard offering. Please contact our office if you would like to discuss the possibility of having us make tooling that is proprietary to you only. Because we make our custom cutters available to our other customers, you may benefit from the profiles in our tool library.

5. Can I see a list of all your custom profiles?

We do not publish our custom profiles, but we do reference them whenever we are looking for a close match.

Helpful Tips for taking Photos for Profile Matching

1. Take photos in a well-lit area or with the camera flash on.
2. Make sure profile details are clear and in focus.
3. If possible, send a picture looking down the framing bead, edge, or panel raise. Being able to see the silhouette of the profile is very helpful when searching for similar profiles in our tooling library.
4. We will not accept pictures of a tape measure as an accurate measurement. You will need to tell us the size on our Custom Profile Match Request Form.