

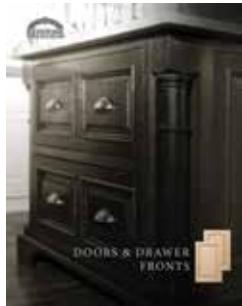


FINISHES



# PRODUCT-SPECIFIC CATALOGS

Call our friendly customer service staff to request any or all of these five catalogs. For prices and detailed specifications, contact us for a downloadable Price & Specification Document.



DOORS & DRAWER  
FRONTS



DRAWER  
BOXES



MOULDING,  
TURNINGS & MORE



FINISHES



CABINET  
REFACING



DOVETAIL Group, LLC  
Photography by Terry Scholl Photography



THE ART OF  
CRAFTSMANSHIP

# FINISHING FACTS

## **WIPING STAINS**

Our wiping stains are sprayed on and hand-wiped to achieve a smooth and thorough coverage. All stains are then top coated with two coats of catalyzed varnish.

## **SPRAY STAINS**

Some wood species, such as maple, tend to become blotchy when finished with light-colored wiping stains. Spray stains offer an alternative stain that prevents the wood grain from "pulling."

## **PAINTS**

Our paint grade products are coated with high-quality industrial-grade primers and paints that exhibit excellent moisture-resistant and non-yellowing properties. Paints are sprayed on for a uniform finish.

## **GLAZES**

Glazes can be applied to any paint, stain, or natural finish to give depth and definition to the product.

## **PRIMING FOR PAINT**

Products are available prepped and primed, ready for you to add your own paint finish. Finishing prep includes putting gaps and imperfections, whitewood sanding, and prime painting with a high-grade primer. For orders painted by Keystone, your items will automatically be primed following this same process.

## **SHEEN**

Unless otherwise specified, all finishes are 20 sheen (medium gloss). Other common options are 5 sheen (low gloss) and 40 sheen (high gloss). Contact customer service for more details.

## **TOUCH-UP KITS**

A touch-up kit consisting of a felt-tip stain marker and a fill stick is available to match our standard stain colors. We recommend the purchase of a kit for each job to leave with your customer for future use.

## **ACCURACY OF COLOR SAMPLES**

Keystone tries to be as accurate as possible when representing the colors of our finishes. However, due to the limits of various forms of color sampling, local lighting conditions, and the nature of wood itself, it is impossible to guarantee an absolutely exact representation of how your order will look.

Printed samples (such as this catalog) can be fairly close, but they can never completely compensate for the depth of wood grain and actual wood color.

Viewing color online is the least accurate due to the virtually endless variables with monitors, handheld devices, etc.

Actual wood block samples are the most accurate. However, even here, due to the normal characteristics of real wood, the same stain finish applied on two samples of the same wood species can differ slightly. This accounts for the warmth, beauty, and value of natural wood.

## **TYPOGRAPHICAL ERRORS**

We try very hard to avoid typographical errors, but sometimes they do occur. Keystone accepts no financial responsibility for inadvertent errors in this or any of our printed materials.

# FREQUENTLY ASKED QUESTIONS

## **DO YOU SELL TO RETAIL CUSTOMERS?**

No. We are strictly a wholesale, business-to-business manufacturer of wood products for the custom cabinet, furniture, and remodeling industry.

## **CAN YOU MATCH ANY PAINT OR STAIN?**

Yes. We can match any paint or stain. Just send us a paint chip or stain sample, and we will match it!

## **CAN I PURCHASE PAINT OR STAIN?**

Our customers who order finished products may purchase quart or gallon supplies in order to finish other parts of their project to match their Keystone order.

Due to liabilities (and the fact that we are a door manufacturer, not a finish manufacturer), we are limited to what finishes and quantities we can sell. We are not able to sell any stains to a customer without a finished order of the same color in production.

We use a catalyzed varnish as our "natural" finish and a tinted catalyzed varnish as a top coat for our painted orders. Since we cannot sell anything with the catalyst, any paints we sell will need to have the catalyst added. We will provide you with the catalyst number and amount to add.

A hazmat fee is applied to each can of stain that is shipped.

Keystone cannot be held responsible for the appearance of items finished by our customers.

## **CAN I SEND EXTRA ITEMS TO BE FINISHED WITH MY ORDER?**

Yes. When you send us extra items to finish, we will finish them at the same time we finish your order. Extra finishing prep charges apply.

## **WHAT IS YOUR HIGHEST SHEEN?**

The most common sheen for a high gloss is 40 sheen. However, if you want an even higher gloss, our highest is 60 sheen.

## **WHAT IS THE BASE OF YOUR FINISHES?**

The base of our finishes is a catalyzed conversion varnish that exhibits excellent moisture-resistant and non-yellowing properties.

## **CAN I SEND MY OWN PAINT OR STAIN FOR YOU TO USE ON MY PRODUCTS?**

No. We will only use our finishing products, which are a high-quality industrial grade. However, we can match your paint or stain. Just send us a paint chip or stain sample.

## **CAN I SEND A PAINT/STAIN FORMULA FOR YOU TO MATCH?**

No. We develop our own formulas in order to provide a consistent, high-quality product. However, we can match your paint or stain. Just send us a paint chip or stain sample.

## FINISHES

The color samples in this catalog are close representations only. We recommend that you request sample blocks for the colors you are interested in. Keep in mind that even real wood sample blocks can vary slightly from one batch to the next due to the natural variation in wood grain.



# MAPLE

## RECOMMENDED COLOR PALETTE FOR MAPLE AND BIRCH

Unless otherwise specified, all finishes are available on all wood species. Custom stain matching is available.



NATURAL FINISH



BARNWOOD



TAWNY (spray stain)



CHAMPAGNE (spray stain)



GINGER GLAZE  
(Pecan with dark brown glaze)



JAVA GLAZE  
(Mission Mocha with dark brown glaze)



HONEY



BURNT UMBER



POMEGRANATE GLAZE  
(Wild Cherry with dark brown glaze)



FRENCH ROAST



DARK CHOCOLATE on Birch  
(not available on maple)



ESPRESSO on Birch  
(not available on maple)

## BIRCH

# CHERRY

## RECOMMENDED COLOR PALETTE FOR CHERRY

Unless otherwise specified, all finishes are available on all wood species. Custom stain matching is available.



NATURAL FINISH



AUTUMN GLAZE (Harvest Gold with dark brown glaze)



MISSION OAK



GINGER GLAZE (Pecan with dark brown glaze)



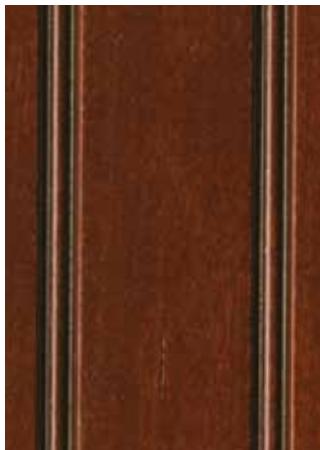
CHERRY



COLONIAL CHERRY



WILD CHERRY



POMEGRANATE GLAZE  
(Wild Cherry with dark brown glaze)



CIDER



FRENCH ROAST



BURNT UMBER



ARTISAN ROSEWOOD

# RED OAK

## RECOMMENDED COLOR PALETTE FOR RED OAK

Unless otherwise specified, all finishes are available on all wood species. Custom stain matching is available.



NATURAL FINISH



WHEAT



DRIFTWOOD GLAZE  
(Barnwood with black glaze)



HARVEST GOLD



DARK OAK



DARK WALNUT



MISSION MOCHA



JAVA GLAZE (Mission Mocha with dark brown glaze)



WILD CHERRY



TOASTED ALMOND



FRENCH ROAST



ESPRESSO

# PAINT

## WHITE & GRAY COLOR PALETTE

Custom color matching is available. Just send us a paint chip or stain sample.



SOLID WHITE



WHITE SATIN



WHITE DOVE



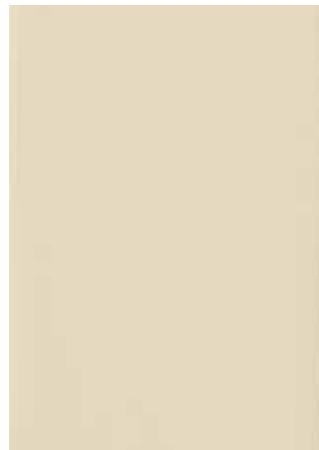
BISQUE



BUTTERMILK



MACADAMIA GLAZE (Buttermilk with light brown glaze)



SOLID ALMOND



BRICKLE GLAZE (Solid Almond with dark brown glaze)



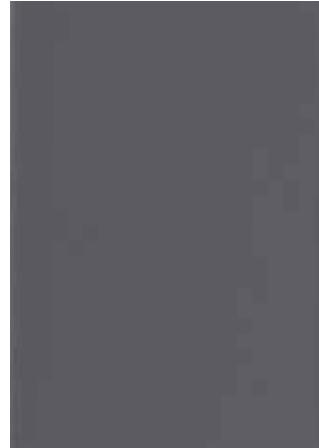
SOLID GRAY



PEWTER GRAY



WEB GRAY



STORM

# PAINT

## SOLID COLOR PALETTE

Custom color matching is available. Just send us a paint chip or stain sample.



**SOLID BLACK**



**BOLD BRICK**



**RED ADOBE GLAZE** (Bold Brick with dark brown glaze)



**SILT**



**SANDSTONE**



**GUNMETAL**



**SAGEBRUSH**



**TUMBLEWEED GLAZE** (Sagebrush with dark brown glaze)



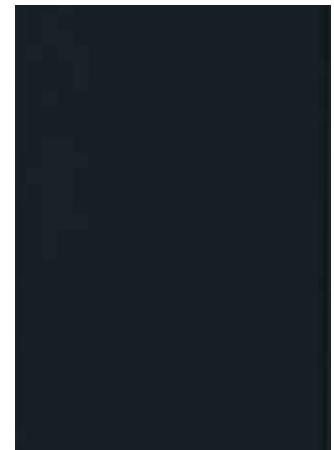
**CAPE COD**



**ANTIQUE NAVY**



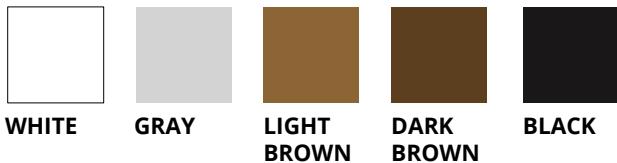
**NAUTICAL BLUE GLAZE** (Antique Navy with white glaze)



**MIDNIGHT**

# GLAZE

Any of our five glaze colors can be applied to any of our stains, paints, or natural finishes.



## FULL GLAZE

Full glazes are sprayed on and wiped off, slightly changing the overall color of the finish and settling into the inside corners and recesses of the product. Full glaze suggestions are shown throughout pages 5–9.

## ACCENT GLAZE

Accent glazes are an affordable alternative to full glazes. They are applied with a stain marker in select recessed areas. The overall color of the finish is not affected. Shown below are a few suggestions for accent glaze combinations.



SOLID WHITE PAINT  
WITH GRAY ACCENT



WHITE DOVE PAINT  
WITH LIGHT BROWN ACCENT



BUTTERMILK PAINT WITH  
DARK BROWN ACCENT



NATURAL FINISH WITH  
LIGHT BROWN ACCENT  
(shown on maple)



MISSION OAK STAIN WITH  
DARK BROWN ACCENT  
(shown on maple)



PECAN STAIN WITH DARK  
BROWN ACCENT  
(shown on maple)



COLONIAL CHERRY STAIN  
WITH DARK BROWN ACCENT  
(shown on maple)



WILD CHERRY STAIN  
WITH BLACK ACCENT  
(shown on cherry)

# ANTIQUING EFFECTS



## DISTRESSING

Simulates wormholes, dents, and cracks, creating an antique, rustic appearance.



## SAND-THRU

An antiquing style where the solid color paint or stain is sanded through to reveal the natural wood beneath. The use of sap cherry is highly recommended for this technique. Knob holes can be pre-drilled to your specifications so that the Sand-Thru effect can be applied at the point of logical wear.



## WEATHERING

Mimics naturally weathered wood by removing the soft summer grain and revealing the texture of the hard winter grain. Combine with distressing, Sand-Thru, or glaze for a custom look. Recommended on pine, white oak, or red oak.

# COLOR SAMPLES



## COLOR CHAIN SETS

Solid wood color chains are available in suggested colors on maple, cherry, red oak, and paint grade (soft maple). Order individual chain sets or the entire collection with or without a drawer box display.

Sample size: 2 1/4" x 4"

### Chain Sets:

- Starter Chain (shown)
- Maple/Birch Stains
- Cherry Stains
- Red Oak Stains
- Whites & Grays
- Solid Colors
- Paint & Glaze
- Stain & Glaze
- Accent Glaze



## BEADED BLOCKS

Solid wood beaded blocks are 4" x 8" and available in any of our finishes, including stains, paints, glazes, and antiquing effects. Many of our standard finishes are in stock on a number of wood species and can be shipped the same day. Custom colors and/or wood species available upon request.

## PROFILE GLAZE BLOCKS

Profile glaze blocks are 4" x 8" solid wood blocks profiled to mimic the rail/stile and panel raise of a door or drawer front. These are available in any of our glaze or accent glaze options. Custom colors and/or wood species available upon request.



## SAMPLE BOX WITH SLIDING LID

This specialty box is designed as a display for your color samples and can hold the complete collection of color chain sets. Use it as a display in your showroom, or take it with you when you visit a customer. Available in any wood species or as shown in walnut and maple. Suggested size for a 1/2"-thick box is 3 3/4" x 15 1/8" x 12 1/2". Laser engraving of your logo optional.



## CONTACT US

When you call during normal business hours, your call will be answered personally by a live staff person who will quickly direct your call.

### CUSTOMER SERVICE

<b>Phone</b>	Toll-Free: 800.233.0289
<b>Fax</b>	Toll-Free: 800.253.0805
<b>Phone</b>	Local: 717.299.6288
<b>Fax</b>	Main Office: 717.299.9654
<b>E-mail</b>	<a href="mailto:info@keystonewood.com">info@keystonewood.com</a>
<b>Online</b>	<a href="http://keystonewood.com">keystonewood.com</a>

### MAILING ADDRESS

Keystone Wood Specialties Inc.

PO Box 10127

Lancaster, PA 17605-0127

### PHYSICAL SHIPPING ADDRESS

Keystone Wood Specialties Inc.

2225 Old Philadelphia Pike

Lancaster, PA 17602

### NORMAL OFFICE HOURS

Monday-Friday, 8 am-5 pm EST

Fax lines are open 24 hours, 7 days a week.



QUALITY CRAFTSMANSHIP YOU CAN DEPEND ON



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